

Application Recommendation

Duturo Finish

1 General Requirements

All substrates to receive Duturo shall be sound, crack-free, dust-free, flat, smooth (equivalent to a drywall level 4), and free of surface contaminants and defects.

2 Drywall Application Recommendation

Primer: Apply K40 primer by roller to the surface to provide a mechanical key and to even-out suction. Leave overnight or until dry.

Finish: Apply 1 coat of Duturo to match approved project sample.

Colorwash: Apply Duturo Colorwash if specified to match approved sample.

Sealing: Apply 1 coat of Clearseal.

3 Alternative Substrate Applications

Brick, Block, CMU, & Precast: Apply National Gypsum Kal-Kote Base Coat plaster system, or equivalent, and allow to cure to conform to the general requirements. Apply a liberal coat of a water and R-13 Resin mixture at a 5:1 ratio and leave 24 hours to dry. Apply one coat of Duturo and blade off to a smooth finish and leave 24 hours to dry. Proceed with Duturo finish.

Previously Painted: Test for bond and load bearing strength and prepare to conform to the general requirements. For glossy paints lightly sand surface to remove surface luster. Apply one coat of K-40 Primer and proceed with the Duturo finish. This recommendation is for water-based paint systems only.

MDF Panels: Apply 2 coats of Sherwin Williams Preprite Wall & Wood Primer B49W2, or equivalent oil-based wood primer to all six sides of the panels and allow to dry. Lightly sand the primed surface of the face to be plastered and apply one coat of K-40 Primer and leave overnight to dry. Proceed with Duturo finish. Please be advised that all MDF panels to be at least 3/4" in thickness.

Build quality is the responsibility of the General Contractor.

For other substrates please contact the Technical Dept. at: technical@armourcoat.co.uk

Whilst every attempt has been made to ensure the accuracy and reliability of the information contained in this document, the information should not be relied upon as a substitute for formal advice. Armourcoat Ltd, its employees and agents will not be liable for any loss or damage, of any kind, arising out of or in connection with the use of this document. Please refer to the company disclaimer for further details.

SAT AR10 0609©

Armourcoat Limited

4330 Production Court
North Las Vegas NV 89115
Tel: 702 644 0601
Fax: 702 644 0554
Email: sales@usa.armourcoat.com

web: www.usa.armourcoat.com



AR10